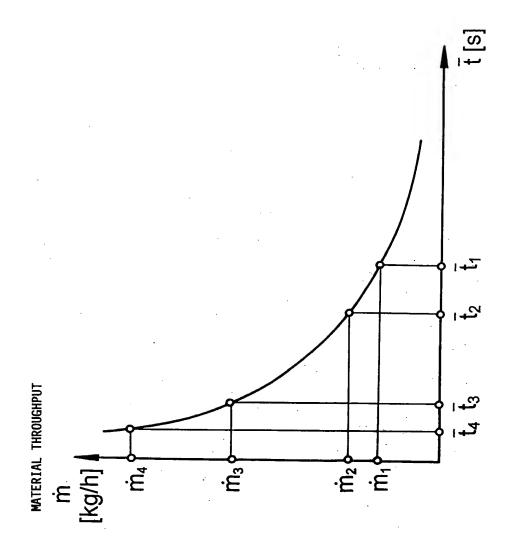


AVERAGE SPECIFIC ENERGY SUPPLIED

Fig



AVERAGE DWELL TIME OF THE PRODUCT IN THE EXTRUDER

Fia. 2